

Clamp Assembly

Date: December 7, 2006

Item Number	Part Number	Description	Qty
1	HHCS120131125	1/2-13UNC x 1 1/2" Lg HHCS	3
3	18100071	Top Cap	1
4	18100122	Top Cap Holder	1
5	HHCS340101125	3/4-10UNC x 1 1/2" Lg HHCS	3
6	HHCS120132145	1/2-13UNC x 2 1/4" Lg HHCS	9
7	HHCS120138005	1/2-13UNC x 8" Lg HHCS	3
8	18100058	Top Spacer	3
9	HHCS120136125	1/2-13UNC x 6 1/2" Lg HHCS	6
10	18100067	Chuck Bowl (12.5 deg.)	1
11	18100070	Housing	1
11A	18100336	Housing Bushing	2
12	18100155	Spring	18
16	GF14028S	1/4" - 28 Grease Fitting	1
17	18100156	Oil Seal	9
18	18100059	Bottom Spacer	9
19	18100191	O Ring	1
20	18100062	U Cup Seal	1
21	18100064	Wear Ring	1
22	18100051	Piston	1
23	18100052	Cylinder	1
25	18100061	U Cup Seal	1
26	18100063	Wear Ring	1
27	SHCS12013400	1/2-13UNC x 4" Lg SHCS	9
28	18100066	Bottom Cap	1
29	SHCS12013200	1/2-13UNC x 2" Lg SHCS	9
31	18100192	O Ring	1
32	18100189	O Ring	1
33	18100069	Bushing Retainer	1
34	SHCS51618100	5/16-18UNC x 1" Lg SHCS	4
35	WASHERLK516	5/16 Lockwasher	4
37	18100173	1/8" NPT Breather Plug	1
Jaw Set / Bushings			
13	18100068	Bushing, B Rod Clamp Top	1
13	18100206	Bushing, B Casing Clamp Top	1
13	18100153	Bushing, N Rod Clamp Top	1
13	18100154	Bushing, H Rod / N Casing Clamp Top	1
14	18100012	Jaw Set, B Rod	1
14	18100134	Jaw Set, B Casing	1
14	18100135	Jaw Set, N Rod	1
14	18100145	Jaw Set, H Rod / N Casing	1
15	18100194	Jaw Retaining Ring	2
36	18100203	Bushing, B Rod Clamp Bottom	1
36	18100204	Bushing, B Casing Clamp Bottom	1
36	18100205	Bushing, N Rod Clamp Bottom	1
36	18100383	Bushing, H Rod / N Casing Clamp Bottom	1