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This is a general maintenance schedule based on a drill program operating on a 24 hours a day, 7 days a week. All fasteners should be observed as part of the daily drilling routine. Due to the variety of environments the Zinex A5 model drill is used, operators should consult supplied component manuals for programs conducted in environments that are considered extreme.

Item	Action and Frequency
Head	Check fluid level daily
	Grease four locations daily
	Change fluid & filter if discoloration is observed in sight glass or once a week <i>(based on 24/7 drill program)</i>
Hydraulics	Check hydraulic tank level & operating temperature multiple times daily
	Change high pressure filters when the "Red By-Pass Indicator" has extended more the 3 times in row after reset
	Change return filter once gauge reads in the red
Engine	Change engine oil and filter once per week or as per manufactures specifications if time recommended is less <i>(based on 24/7 drill program)</i>
	Change fuel filter once a week or more depending on fuel quality <i>(based on 24/7 drill program)</i>
Drill	Grease wire line winch daily
	Grease drive shaft weekly
	Lube wire line chain weekly <i>(based on 24/7 drill program)</i>
	Remove 4 inspection plates on saddle check saddle rollers weekly <i>(based on 24/7 drill program)</i>
Mud Pump	Check crank case fluid daily for level and discoloration
	Change fluid every 2500 hrs after break in or sooner if discolouration is observed